












Date: Monday, 28/04/2008 3:33:01 PM  
 User: Linda Lacelle

## Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.		Drawing Name : INSTALL <del>D350-636-043</del>	
Job Number : 38853		Part Number : D350636014	
Estimate Number : 10804		Drawing Number : D350-636-014	
P.O. Number :		Project Number :	
This Issue : 28/04/2008 S.O. No. :		Drawing Revision :	
Prsht Rev. : NC		Material :	
First Issue : / / Type : SKIDTUBES		Due Date : 29/04/2008 Qty: 1 Um: Each	
Previous Run : 38847		REFERENCE ONLY	
Written By : <u>W</u>			
Checked & Approved By : <u>W</u>			
Comment :			
Additional Product			
Job Number: 			
Seq. #:	Machine Or Operation:	Description :	
1.0	DC	DOCUMENT CONTROL	
			
Comment: Photocopy bluefile & type labels per PPP		CHG002-003 <u>W</u> 08/4/29 JLD	
2.0	PACKAGING 1	PACKAGING RESOURCE #1	
			
Comment: PACKAGING RESOURCE #1			
PULL FROM STOCK:			
1 X D350-636-014 B <u>32531</u> <u>W</u> 08-04-28			
3.0	D350636014	Skidtube RH	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)		<u>W</u>	
Skidtube LH <u>32531</u>			
4.0	D350636043	Wearshoe	
			
Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)		<u>W</u>	
Wearshoe <u>38735</u>			
5.0	HAND FINISHING 1	HAND FINISHING RESOURCE #1	
			
Comment: HAND FINISHING RESOURCE #1			
INSTALL D350-636-043 B <u>32531</u>		<u>W</u>	
<u>W</u> 08-04-29 <u>W</u>			

25

Date: Wednesday, 5/23/2007 4:05:18 PM  
 User: Kim Johnston

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : 350 SKIDTUBE ASSEMBLY RH  
 Job Number : 32531  
 Estimate Number : 10268  
 P.O. Number : N/A  
 This Issue : 5/23/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : LANDING GEAR  
 Previous Run : 32530  
 Written By :  
 Checked & Approved By :  
 Comment : Est Rev: H 02.09.25 Rearranged procedure steps KJ  
 Est Rev: I 05.12.08 Rearranged procedure steps EC  
 Est Rev: J 06.03.30 Per rev. D EC

Part Number : D350636014  
 Drawing Number : D2750 UNDER REVIEW 07.05.24  
 Project Number : N/A CB  
 Drawing Revision : D  
 Material : N/A  
 Due Date : 6/20/2007 Qty: 1 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy blue file and type labels per PPP D350-636-014 CHG 002

KES 07-06-04 ①

2.0 D26003BENT Extrusion Bent



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick:

Qty Part Number Description Batch

1 D2600-3-Bent Extrusion (Bent) 20566

K 07-06-02

3.0 D2744 Fwd Cap



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Cap

Batch: B29784 RE 07-06-04

4.0 LANDING GEAR 1 LANDING GEAR RESOURCE 1



Comment: LANDING GEAR RESOURCE 1

1- Mark cut line on aft end of D2600-3-Bent using Jig DT 8150. Cut to length as per Dwg D2750. Deburr end

2- Drill pilot holes as per Dwg D2750 sheet 3 (D2750-1 details). Drill using drill Jig DT8150 & DT8864 drilling holes labelled "B" only.

3- Mark fwd end for cutting using drill Jig DT 8150 & DT8864 and cut

K  
 07-06-02

# Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE ASSEMBLY RH

Order: 32531

Part Number: D350636014



Machine Or Operation:

Description :

EXP DATE: 08-01

5-Coat all exposed fasteners with "EPS Procyon" batch: M104251

MD 07-08-02 11

41.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

MD 07-08-03

42.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Pick Packing Kit

43.0

D2741

Blade



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Blade

Batch: B30556 ✓

MD

44.0

AN960C816L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Washer

Batch: M104093 ✓

MD

45.0

MS21083C8

NUT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Nut

Batch: M104625 ✓

MD

46.0

AN8C21A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

Batch: M104117 ✓

MD

MD 07-08-03 0

# Process Sheet

CU-DAR001 Dart Helicopters Services

Drawing Name: 350 SKIDTUBE ASSEMBLY RH

Per: 32531

Part Number: D350636014



Machine Or Operation:

Description :

47.0

NAS1515H8L

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)  
WASHER

Batch: 1104260

48.0

D34931

WASHER



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

WASHER  
Batch: 632600

49.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

50.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Package as per PPP D350-636-014

51.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



07-06-03

B 32531